

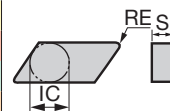
Insert NEGATIVE TYPE

● : Continuous cutting
 ●● : Light interrupted cutting
 ✱ : Heavy interrupted cutting

KN

Parallelogram, 55°
without hole

P	Steel	●●
M	Stainless	●●
K	Cast iron	●●
N	Non-ferrous	
S	Superalloy	
H	Hard material	

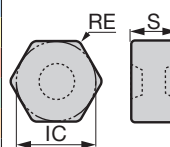


Application	Chipbreaker Designation		Coated										Dimension (mm)			
			GH330										RE	IC	S	D1
Finishing		S1 KNMX160405R-S1 KNMX160405L-S1	●										0.5	9.525	4.76	-
			●										0.5	9.525	4.76	-

HN

Hexagonal,
120°
without hole

P	Steel	
M	Stainless	
K	Cast iron	●●
N	Non-ferrous	
S	Superalloy	
H	Hard material	



Application	Chipbreaker Designation		Ceramic										Dimension (mm)			
			FX105										RE	IC	S	D1
Finishing to medium cutting		- HNGD050712 HNGD050716	●										1.2	12.7	7.94	-
			●										1.6	12.7	7.94	-

● : Line up

Reference pages: HNGD...: External toolholder → **C105**