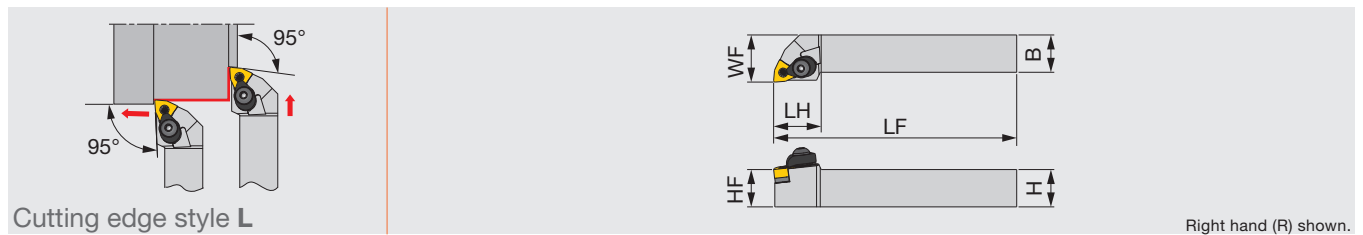


DWLNLR/L

One-Double toolholder with 95° approach angle, for negative 80° trigon inserts



Designation	H	B	LF	LH	HF	WF	RE**	Insert
DWLNLR/L2020K06	20	20	125	25.5	20	25	0.8	WN**0604...
DWLNLR/L2020K08	20	20	125	31	20	25	0.8	WN**0804...
DWLNLR/L2525M06	25	25	150	26	25	32	0.8	WN**0604...
DWLNLR/L2525M08	25	25	150	31	25	32	0.8	WN**0804...
DWLNLR/L3225P08	32	25	170	30	32	32	0.8	WN**0804...

Note: Except for 57-type chipbreaker inserts

**RE: Standard corner radius

SPARE PARTS

Designation	Clamp	Lever	Piston	Clamp screw	Shim	Spring	Spring pin	Wrench1	Wrench2
DWLNLR/L**06	DCPM-33	LCL33	DPIS33	DLCS33	LSW312	BP-9	LSP3	P-2.5	P-3
DWLNLR/L**08	DCPM-43	DLCL43	DPIS43	DLCS43	LSW42	BP-10	LSP4	P-3	P-4

INSERT SELECTION

P	Application	Precision finishing	Finishing	Medium cutting	Medium to heavy cutting
	Grade	NS9530	GT9530	T9215	T9215
	Chipbreaker shape	TF	TSF	TM	TH
	Cutting conditions	B006			

M	Application	Finishing	Medium cutting	Medium to heavy cutting
	Grade	T6120	T6130	T6130
	Chipbreaker shape	SF	SM	SH
	Cutting conditions	B008		

K	Application	Finishing	Medium cutting	Medium to heavy cutting
	Grade	T515	T515	T515
	Chipbreaker shape	All-round	All-round	All-round
	Cutting conditions	B010		

S	Application	Precision finishing	Finishing	Medium cutting
	Grade	BX480	AH8005	AH8005
	Chipbreaker shape	T-CBN	HRF	HRM
	Cutting conditions	B014		

H	Application	Precision finishing	Finishing
	Grade	BXM10	BXM20
	Chipbreaker shape	T-CBN	T-CBN
	Cutting conditions	B016	

Reference pages: DWLNLR/L: Inserts → **B099 -**, CBN → **B179**