

Designation	CWN	CWX	CDX	H	B	LF	LH	HF	WF	Insert	Torque*
JSVGR/L1010K-C	0.33	2	0.7 - 5.5	10	10	125	23	10	10	JVGR/L...	2.3
JSVGR/L1212K-C	0.33	2	0.7 - 5.5	12	12	125	23	12	12	JVGR/L...	2.3
JSVGR/L1616K	0.33	2	0.7 - 5.5	16	16	125	23	16	16	JVGR/L...	2.3

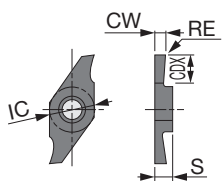
*Torque: Recommended clamping torque (N·m)

SPARE PARTS

Designation	Clamping screw	Wrench
JSVGR/L...	CSTB-3S	T-9F Option T-9L

INSERT

JVG (with hand, sharp edge)



Right hand (R) shown.

P	Steel	★	★		★		☆			
M	Stainless	★	★							
K	Cast iron				☆		☆			
N	Non-ferrous						★			
S	Superalloys						★			
H	Hard materials									

★ : First choice
☆ : Second choice

Designation	HAND	CW ^{+0.05} ₀	RE	Coated			Cermet		Uncoated				CDX	IC	S
				SH725	J740		NS9530		TH10						
JVGR033F	R	0.33	0	●	●				●				0.7	7.94	3.18
JVGL033F	L	0.33	0	●									0.7	7.94	3.18
JVGR050F	R	0.5	0	●	●				●				1.1	7.94	3.18
JVGL050F	L	0.5	0	●									1.1	7.94	3.18
JVGR075F	R	0.75	0	●	●				●				1.9	7.94	3.18
JVGL075F	L	0.75	0	●									1.9	7.94	3.18
JVGR095F	R	0.95	0	●	●				●				1.9	7.94	3.18
JVGL095F	L	0.95	0	●									1.9	7.94	3.18
JVGR100F	R	1	0	●	●		●		●				5.5	7.94	3.18
JVGL100F	L	1	0	●			●		●				5.5	7.94	3.18
JVGR125F	R	1.25	0	●	●				●				5	7.94	3.18
JVGL125F	L	1.25	0	●									5	7.94	3.18
JVGR150F	R	1.5	0	●	●		●		●				5.5	7.94	3.18
JVGL150F	L	1.5	0	●			●		●				5.5	7.94	3.18
JVGR200F	R	2	0	●	●		●		●				5.5	7.94	3.18
JVGL200F	L	2	0	●									5.5	7.94	3.18

● : Line up