

YDB Diamond Robuto

YDB can easily work many different materials with hardness up to 60/65 HRC. YDB can pass through the workpiece surface like a normal chip removal tool. It must be used with coolant.

Obtained finishing depends on some variables such as the kind of material, hardness, finishing before burnishing, working speed and pressure, but generally values from 0.3 to 0.08 can be achieved. YDB models depending on the application and customized models can be supplied.

External Surface



Internal Surface

FOR SMALL AND SHORT HOLES



FOR BIG AND LONG HOLES

