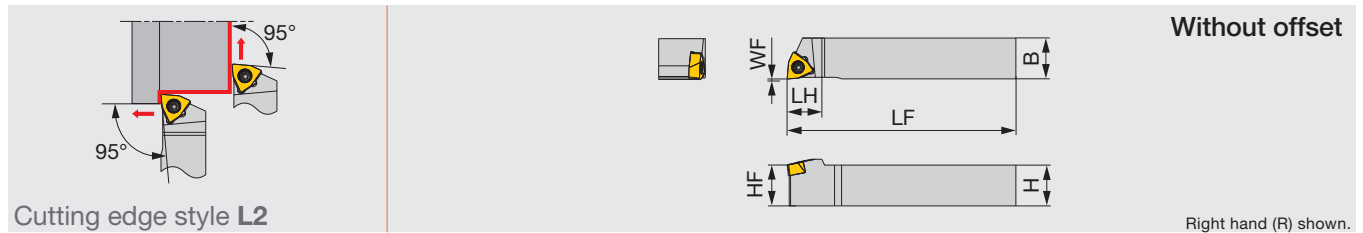


Screw-on toolholder with 95° approach angle, for WXGU inserts



Designation	H	B	LF	LH	HF	WF	RE**	Insert	Torque*
JSWL2XR/L1010X04	10	10	120	11	10	0	0.2	WXGU0403**L/R...	0.9
JSWL2XR/L1212F04	12	12	85	11	12	0	0.2	WXGU0403**L/R...	0.9
JSWL2XR/L1212X04	12	12	120	11	12	0	0.2	WXGU0403**L/R...	0.9
JSWL2XR/L1616X04	16	16	120	13	16	0	0.2	WXGU0403**L/R...	0.9
JSWL2XR/L2020H04	20	20	100	13	20	0	0.2	WXGU0403**L/R...	0.9

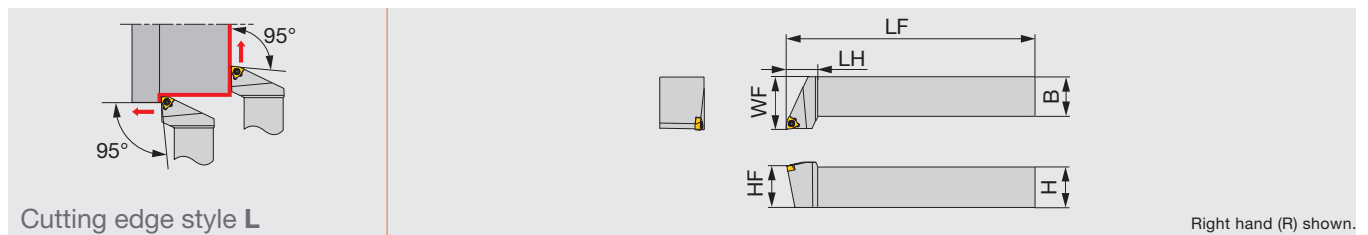
*Torque: Recommended clamping torque (N·m) **RE: Standard corner radius

Note: Use right-hand toolholders (R) with left-hand inserts (L); and left-hand toolholders (L) with right-hand inserts (R).

SPARE PARTS

Designation	Clamping screw	Wrench
JSWL2XR/L...	SR34-514	T-7F

Lever-lock toolholder with 95° approach angle, for negative 80° trigon inserts



Designation	H	B	LF	LH	HF	WF	RE**	Insert	Torque*
JSWLXR/L2020K04	20	20	125	15	20	25	0.4	WXGU0403**L/R...	0.9
JSWLXR/L2525M04	25	25	150	19	25	32	0.4	WXGU0403**L/R...	0.9

*Torque: Recommended clamping torque (N·m) **RE: Standard corner radius

Note: Use right-hand toolholders (R) with left-hand inserts (L); and left-hand toolholders (L) with right-hand inserts (R).

SPARE PARTS

Designation	Clamping screw	Wrench
JSWLXR/L...	SR34-514	T-7F

INSERT SELECTION

Swiss lathes

P	Application	Finishing	Medium cutting	M	Application	Finishing	Medium cutting
	Grade	SH725	AH725		Grade	SH725	AH725
	Chipbreaker shape	JSS	JTS		Chipbreaker shape	JSS	JTS
	Cutting conditions	C135			Cutting conditions	C135	

Small CNC lathes

P	Application	Finishing	Medium cutting	M	Application	Finishing	Medium cutting
	Grade	AH725	AH725		Grade	AH8015	AH8015
	Chipbreaker shape	SS	TS		Chipbreaker shape	SS	TS
	Cutting conditions	C135			Cutting conditions	C135	

Reference pages: JSWL2XR/L, JSWLXR/L: Inserts → **B158 -**

Standard cutting conditions → **C135**