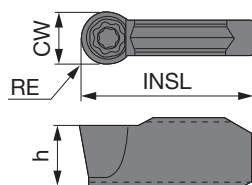


GR

For profiling (full radius)



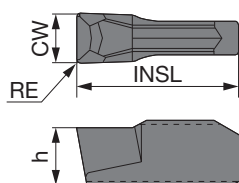
P	Steel	★	☆	★	★			★												
M	Stainless	★		★	★															
K	Cast iron	☆		★	☆			☆												
N	Non-ferrous																			
S	Superalloys			☆																
H	Hard materials																			

★ : First choice
☆ : Second choice

Designation	CW ^{+0.1} ₀	RE	Coated				Cermet				INSL	h
			T9225	T9125	AH120	GH730	NS9530					
GR30	3	1.5				●	●				10	3.5
GR40	4	2	●	●	●	●	●				10	4
GR50	5	2.5	●	●	●	●	●				12	4.5

● : Line up

GF



P	Steel	★			★															
M	Stainless	★																		
K	Cast iron	☆			☆															
N	Non-ferrous																			
S	Superalloys																			
H	Hard materials																			

★ : First choice
☆ : Second choice

Designation	CW ^{+0.1} ₀	RE	Coated		Cermet						INSL	h
			GH730		NS9530							
GF30	3	0.2	●		●						10	3.5
GF40	4	0.2	●		●						10	4
GF50	5	0.2	●		●						12	4.5

● : Line up