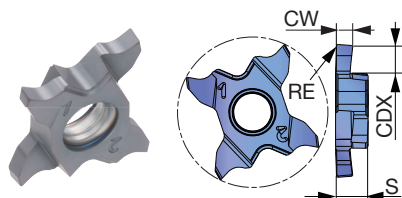


TCG18R/L (with edge preparation)



P	Steel	★			
M	Stainless	★			
K	Cast iron	★			
N	Non-ferrous				
S	Superalloys	★			
H	Hard materials				

★ : First choice
☆ : Second choice



External

[illegible]

Please see the page **F045** for precautions of processing.

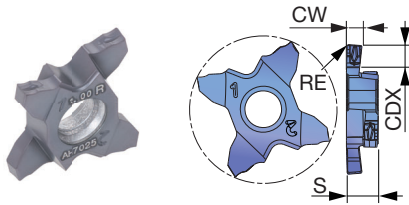
5 pieces per package

● : Line up

Reference pages: Toolholders → **F035 - F039**, Standard cutting conditions → **F045**

INSERT

TCS18R (3D chipbreaker, honed edge)



P	Steel	★
M	Stainless	★
K	Cast iron	★
N	Non-ferrous	
S	Superalloys	★
H	Hard materials	

★ : First choice
☆ : Second choice



Designation	HAND	CW±0.02	RE	Coated					CDX	S
				AH7025						
TCS18R100-010	R	1	0.1	●					2	4
TCS18R120-010	R	1.2	0.1	●					2	4
TCS18R125-010	R	1.25	0.1	●					2	4
TCS18R125-020	R	1.25	0.2	●					2	4
TCS18R130-020	R	1.3	0.2	●					3.5	4
TCS18R140-010	R	1.4	0.1	●					3.5	4
TCS18R140-020	R	1.4	0.2	●					3.5	4
TCS18R145-010	R	1.45	0.1	●					3.5	4
TCS18R150-010	R	1.5	0.1	●					3.5	4
TCS18R150-020	R	1.5	0.2	●					3.5	4
TCS18R160-020	R	1.6	0.2	●					3.5	4
TCS18R170-020	R	1.7	0.2	●					3.5	4
TCS18R175-010	R	1.75	0.1	●					3.5	4
TCS18R175-020	R	1.75	0.2	●					3.5	4
TCS18R185-020	R	1.85	0.2	●					3.5	4
TCS18R195-020	R	1.95	0.2	●					3.5	4
TCS18R200-010	R	2	0.1	●					3.5	4
TCS18R200-020	R	2	0.2	●					3.5	4
TCS18R225-020	R	2.25	0.2	●					3.5	4
TCS18R230-020	R	2.3	0.2	●					3.5	4
TCS18R250-010	R	2.5	0.2	●					3.5	4
TCS18R250-020	R	2.5	0.2	●					3.5	4
TCS18R250-030	R	2.5	0.3	●					3.5	4
TCS18R265-030	R	2.65	0.3	●					3.5	4
TCS18R280-030	R	2.8	0.3	●					3.5	4
TCS18R300-010	R	3	0.1	●					3.5	4
TCS18R300-020	R	3	0.2	●					3.5	4
TCS18R300-030	R	3	0.3	●					3.5	4

Please see the page F045 for precautions of processing.

5 pieces per package

● : Line up

Reference pages: Toolholders → F035 - F039, Standard cutting conditions → F045