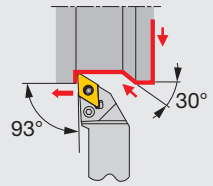
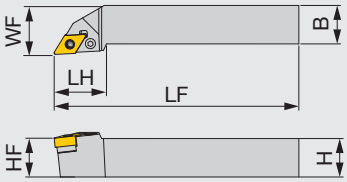
PDJNR/L

Lever-lock toolholder with 93° approach angle, for negative 55° rhombic inserts



Cutting edge style **J**



Right hand (R) shown.

Designation	H	B	LF	LH	HF	WF	RE**	Insert
PDJNR/L1616H11	16	16	100	27	16	20	0.8	DN**1104...
PDJNR/L2020K11	20	20	125	27	20	25	0.8	DN**1104...
PDJNR/L2020	20	20	125	34	20	25	0.8	DN**1504...
PDJNR2020K15E	20	20	125	36	20	25	0.8	DN**1506...
PDJNR/L2520	25	20	150	34	25	25	0.8	DN**1504...
PDJNR/L2525M11	25	25	150	27	25	32	0.8	DN**1104...
PDJNR/L2525	25	25	150	34	25	32	0.8	DN**1504...
PDJNR/L2525M15E	25	25	150	36	25	32	0.8	DN**1506...
PDJNR/L3225	32	25	170	32	32	32	0.8	DN**1504...
PDJNR3225P15E	32	25	170	36	32	34	0.8	DN**1506...

**RE: Standard corner radius

SPARE PARTS

Designation	Shim	Clamping screw	Wrench	Spring pin	Lever
PDJNR/L1616H11, 2020K11	ELSD32	LCS3	P-2.5	LSP3	LCL33L
PDJNR/L2020	LSD42	LCS4	P-3	LSP4	LCL4
PDJNR2020K15E	ELSD42	ELCS4	P-3	LSP4S	LCL44
PDJNR/L2520	LSD42	LCS4	P-3	LSP4	LCL4
PDJNR/L2525	LSD42	LCS4	P-3	LSP4	LCL4
PDJNR/L2525M15E	ELSD42	ELCS4	P-3	LSP4S	LCL44
PDJNR/L3225	LSD42	LCS4	P-3	LSP4	LCL4
PDJNR3225P15E	ELSD42	ELCS4	P-3	LSP4S	LCL44

INSERT SELECTION

P

Application	Precision finishing	Finishing	Medium cutting	Medium to heavy cutting
Grade	NS9530	GT9530	T9215	T9215
Chipbreaker shape	TF	TSF	TM	TH
Cutting conditions	B006			

M

Application	Finishing	Medium cutting	Medium to heavy cutting
Grade	T6120	T6130	T6130
Chipbreaker shape	SF	SM	SH
Cutting conditions	B008		

K

Application	Finishing	Medium cutting	Medium to heavy cutting
Grade	T515	T515	T515
Chipbreaker shape	All-round	All-round	All-round
Cutting conditions	B010		

N

Application	Precision finishing	Finishing	Medium cutting
Grade	DX120	DX140	TH10
Chipbreaker shape	T-DIA with rake	T-DIA	P
Cutting conditions	B012		

S

Application	Precision finishing	Finishing	Medium cutting
Grade	BX470	AH8005	AH8005
Chipbreaker shape	T-CBN	HRF	HRM
Cutting conditions	B014		

H

Application	Precision finishing	Finishing
Grade	BXM10	BXM20
Chipbreaker shape	T-CBN	T-CBN
Cutting conditions	B016	

Reference pages: PDJNR/L: Inserts → B065 -, CBN → B172 -, PCD → B192 -