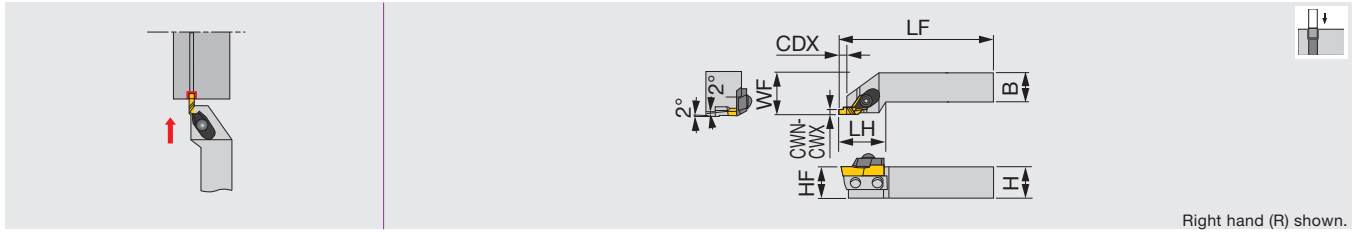


GX-R/LE

External grooving toolholder, for 2 corner inserts



Designation	CWN	CWX	CDX	H	B	LF	LH	HF	WF	Insert	Torque*
GX-2020R/LE	1	4.5	1.5 - 6	20	20	125	40	20	25	XGR/L63...	5
GX-2525R/LE	1	4.5	1.5 - 6	25	25	150	38	25	32	XGR/L63...	5

Use right-hand toolholders (GX-****RE) with right-hand inserts (XGR); and left-hand toolholders (GX-****LE) with left-hand inserts (XGL).
*Torque: Recommended clamping torque (N·m)

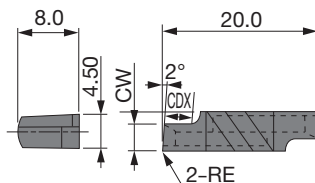
SPARE PARTS

Designation	Clamp set	Clamp screw	Shim	Shim screw	Wrench
GX-2020RE	CP81A	RT-1	SL-6R	BHM4-8	P-4
GX-2020LE	CP81A	RT-1	SL-6L	BHM4-8	P-4
GX-2525RE	CP81A	RT-1	SL-1R	BHM4-8	P-4
GX-2525LE	CP81A	RT-1	SL-1L	BHM4-8	P-4

Note: Max. groove width and max. groove depth will depend on the insert type.

INSERT

XGR/L



Right hand (R) shown.

P	Steel	★		☆	★					
M	Stainless				★					
K	Cast iron	☆		★						
N	Non-ferrous			★						
S	Superalloys			☆						
H	Hard materials									

★ : First choice
☆ : Second choice

Designation	HAND	CW±0.025	RE	Cermet		Uncoated						CDX
				NS9530		TH10	UX30					
XGR6310-02	R	1	0.2	●		●	●					1.5
XGL6310-02	L	1	0.2	●		●	●					1.5
XGR6315-02	R	1.5	0.2	●		●	●					2.3
XGL6315-02	L	1.5	0.2	●		●	●					2.3
XGR6320-02	R	2	0.2	●		●	●					3
XGL6320-02	L	2	0.2	●		●	●					3
XGR6325-02	R	2.5	0.2	●		●	●					3.8
XGL6325-02	L	2.5	0.2	●		●	●					3.8
XGR6330-02	R	3	0.2	●		●	●					4.5
XGL6330-02	L	3	0.2	●		●	●					4.5
XGR6335-02	R	3.5	0.2	●		●	●					5.3
XGL6335-02	L	3.5	0.2	●		●	●					5.3
XGR6340-02	R	4	0.2	●		●	●					6
XGL6340-02	L	4	0.2	●		●	●					6
XGR6345-02	R	4.5	0.2	●		●	●					6
XGL6345-02	L	4.5	0.2	●		●	●					6

Use right-hand toolholders (GX-****RE) with right-hand inserts (XGR...)
left-hand toolholders (GX-****LE) with left-hand inserts (XGL...).

● : Line up

Reference pages: Inserts → **F082 - F083**, Standard cutting conditions → **F083**

